

# DPF 4500LX Vinyl Film

## With X-Scape Technology Intermediate Calendered Digital Print Pressure-Sensitive Vinyl Film

DPF 4500LX is constructed of a 3-mil (75 micron) white calendered film offered in gloss and coated with tinted, bubble releasing, permanent pressure-sensitive adhesive. The LX low-profile X-Scape system allows installers to achieve speedy installation while maintaining high enough tack to ensure long-term bond. The polymeric face stock allows for vibrant prints combined with ease of application for short and medium term graphics. DPF 4500LX is rated for outdoor durability up to 5 years (unprinted). Printed durability is dependent on the ink system used.

#### **APPLICATIONS & FEATURES**

- Digital printing with a wide variety of direct print systems.
- Short to medium-term signage, POP displays, kiosks and tradeshows.

## **PERFORMANCE & PHYSICAL DATA**

| PROPERTY                         | TEST METHODS  | TYPICAL VALUE                |               |
|----------------------------------|---|------------------------------|---------------|
| SURFACE FINISH                   | Gloss Meter 60° Reflection  | 80% to 90%                   |               |
| THICKNESS                        | Micrometer, Federal Bench Type  | 3-mil (75 micron)            |               |
| TENSILE STRENGTH                 | Tensile Tester 2-in (51mm) jaw seperation; crosshead speed of 12 in/min. (5.1 mm/s) | 13 lb/in                     | 2.3 kg/cm     |
| ELONGATION                       | Instron Tensile Tester as above   | ≥ 150%                       |               |
| SHELF LIFE                       | Free from excessive moisture, temperature, direct sunlight                          | 1 year from factory shipment |               |
| APPLICATION<br>TEMPERATURE RANGE | On clean, dry substrate   | 50°F to 90°F                 | 10°C to 32°C  |
| SERVICE<br>TEMPERATURE RANGE     | On clean, dry substrate   | -20°F to 150°F               | -29°C to 65°C |
| DIMENSIONAL STABILITY            | Shrinkage After 158°F (70°C), 48 hours aging  | 25 mils                      | 635 micron    |
| PEEL ADHESION                    | PSTC-1, 15 min, RT 70°F (21°C)  | 2.5 lbs/in                   | 0.45 kg/cm    |
| LINER RELEASE                    | TLMI Release at 90°, 300 in/min (760 cm/min)  | 60 g/2 in                    | 11.81 g/cm    |

\*Standard Terms & Conditions Apply

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#### **TERMS & CONDITIONS**

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#### August 2014

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